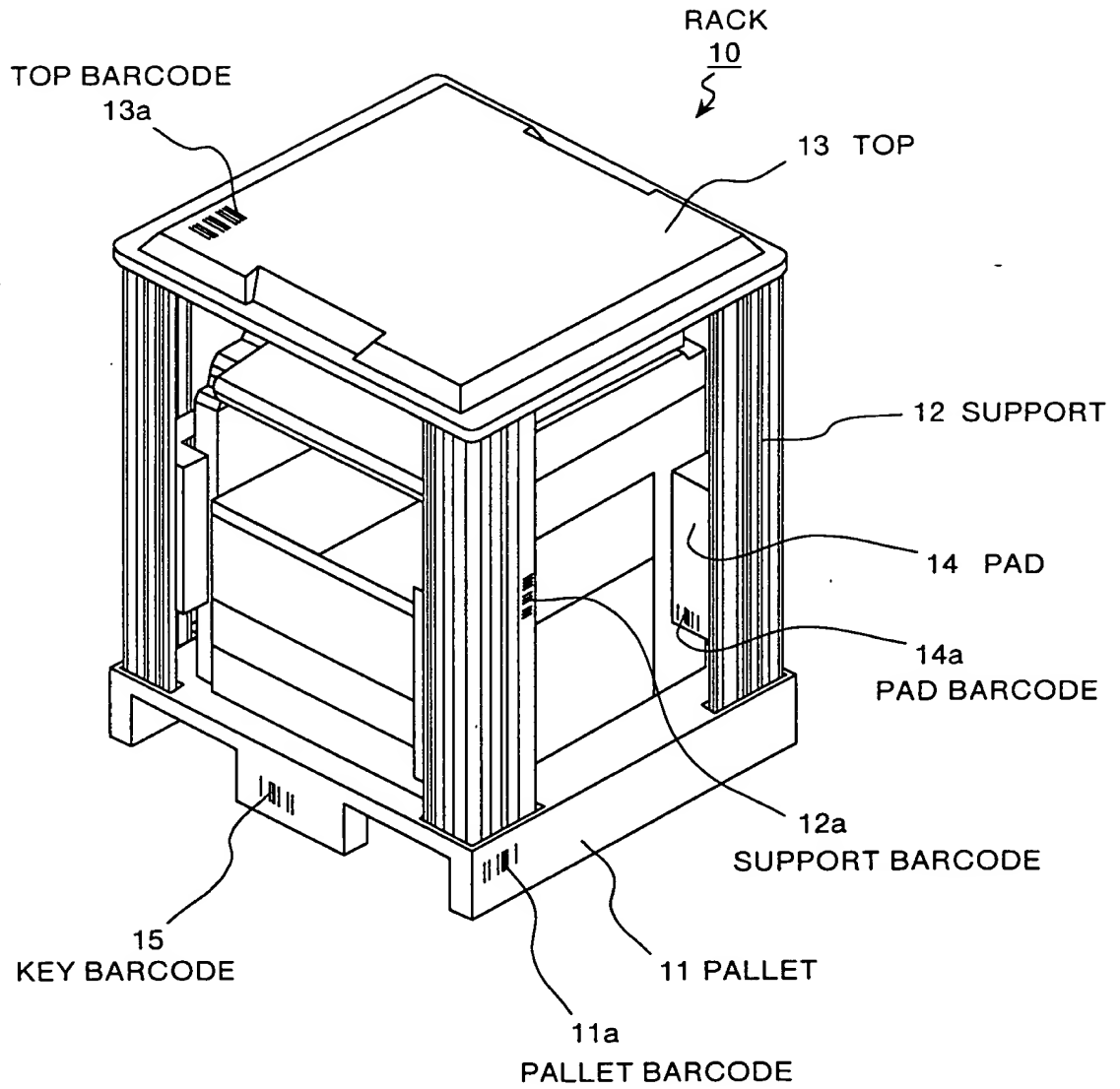


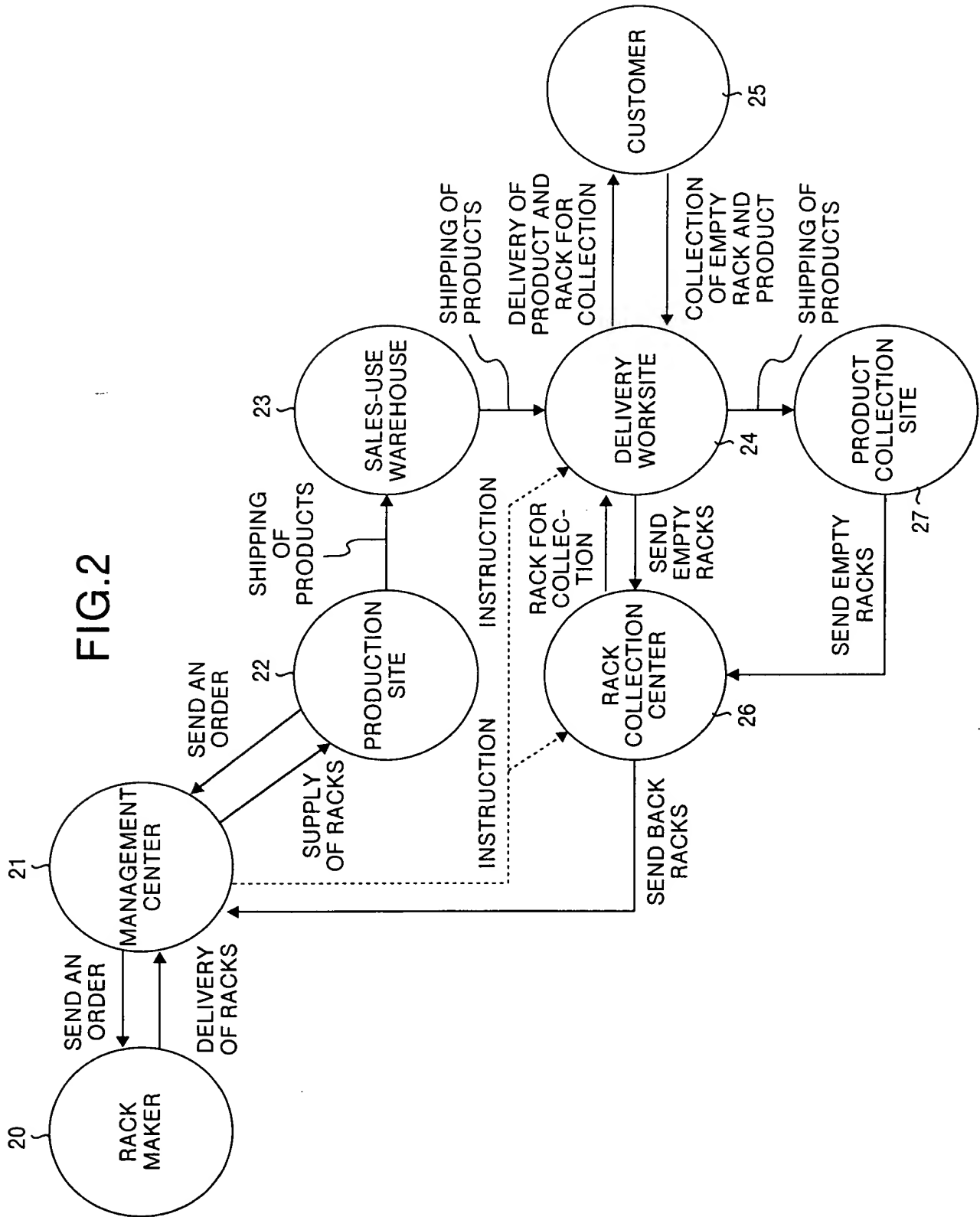
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FIG.1





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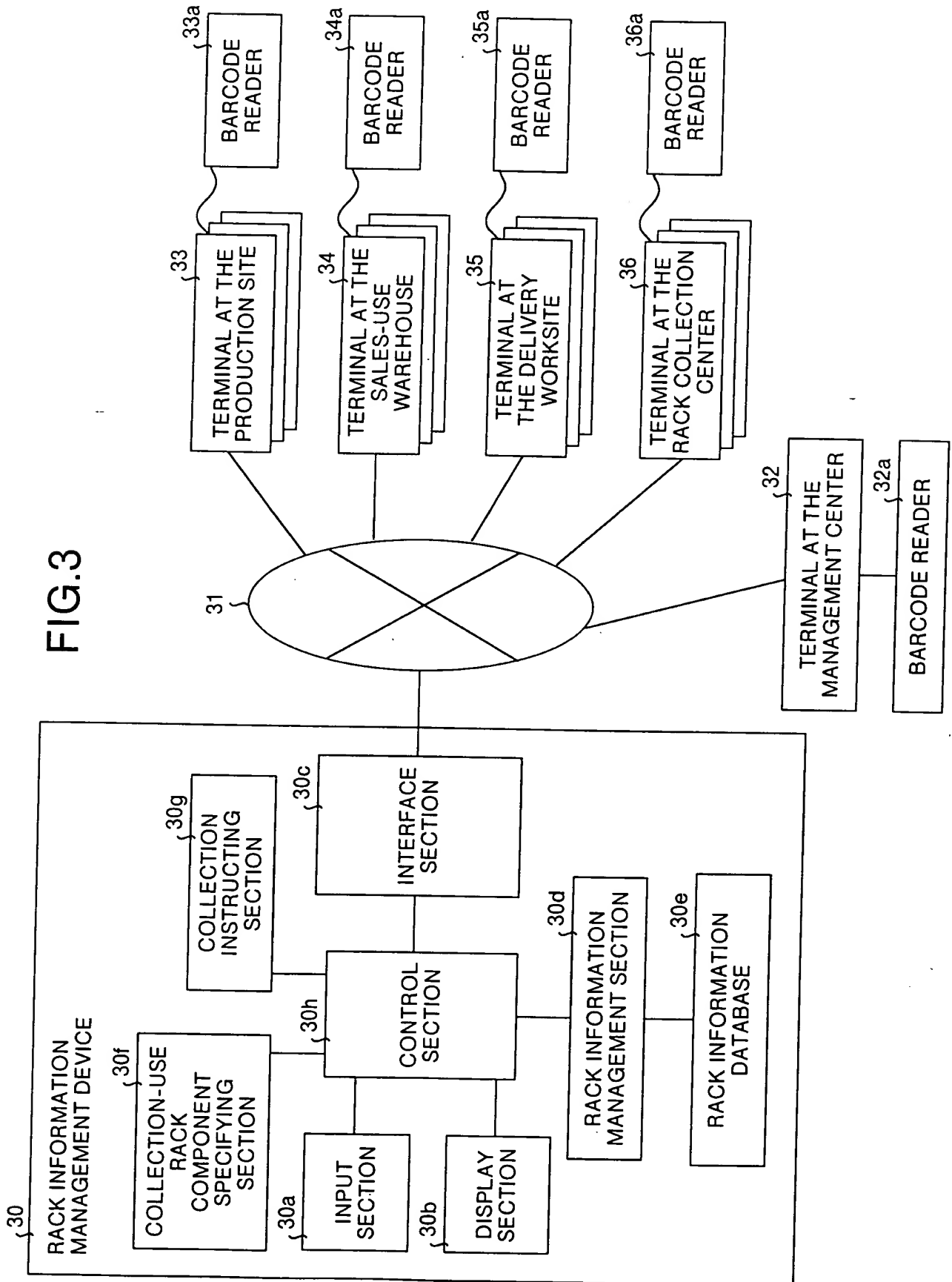
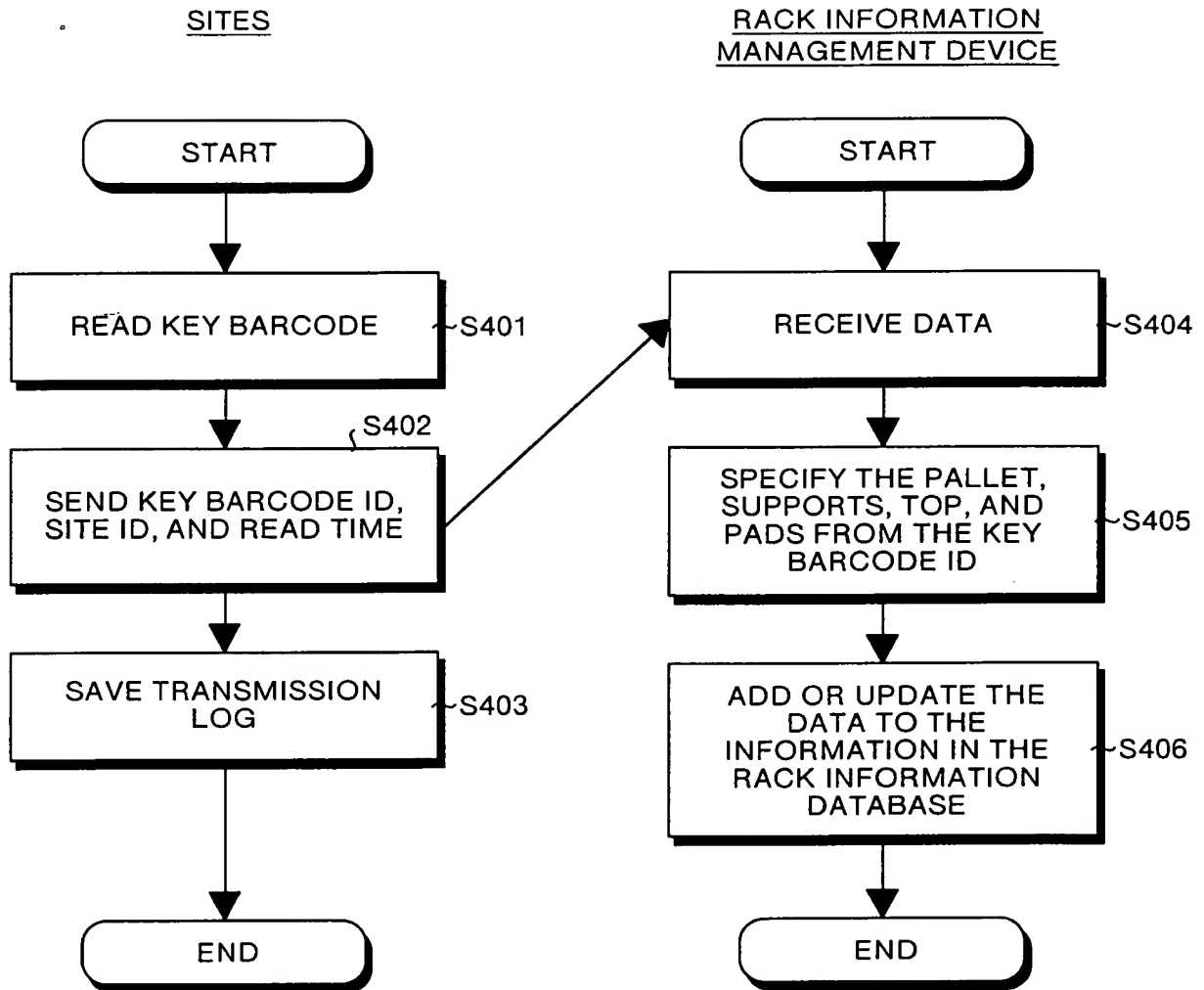
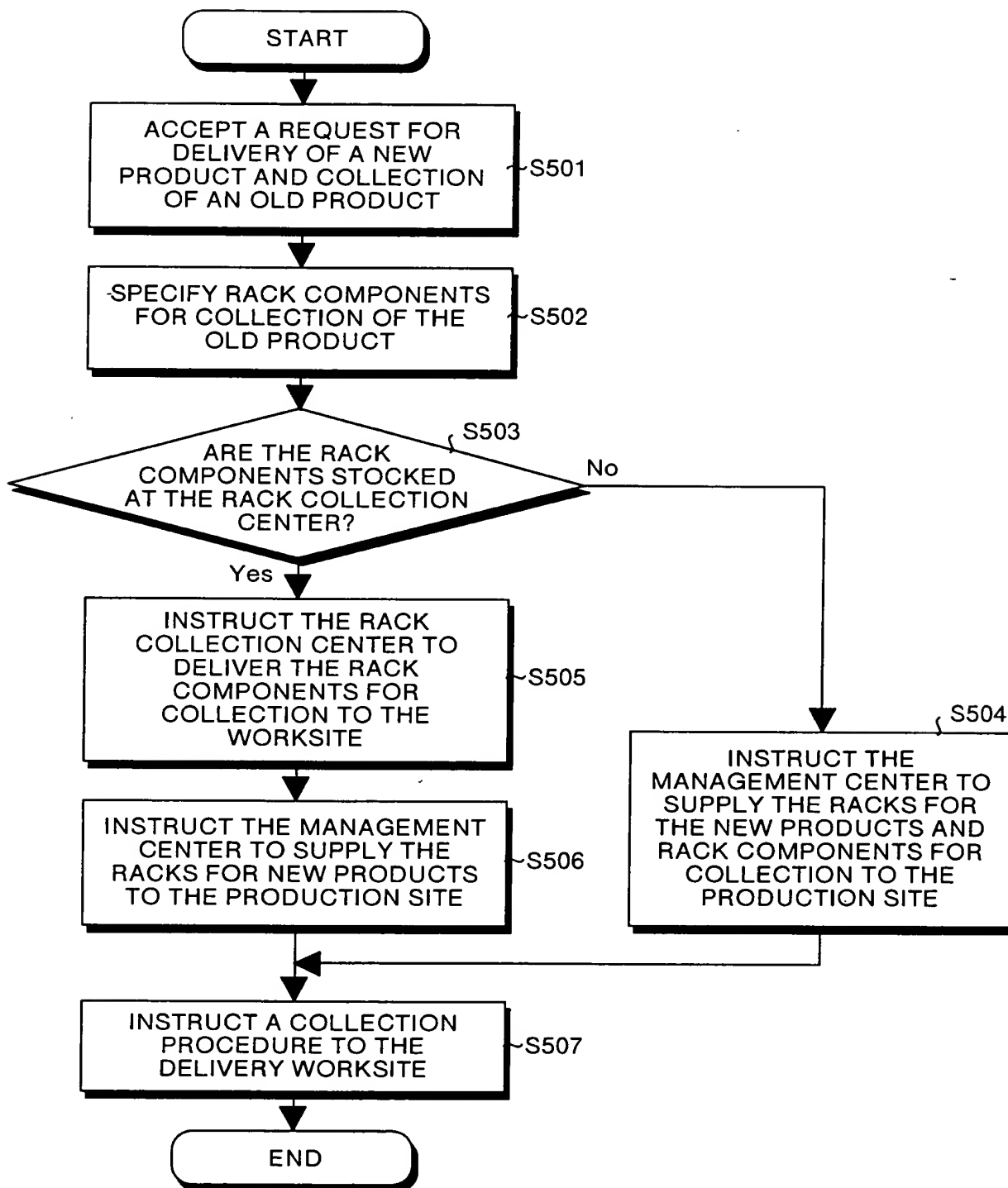


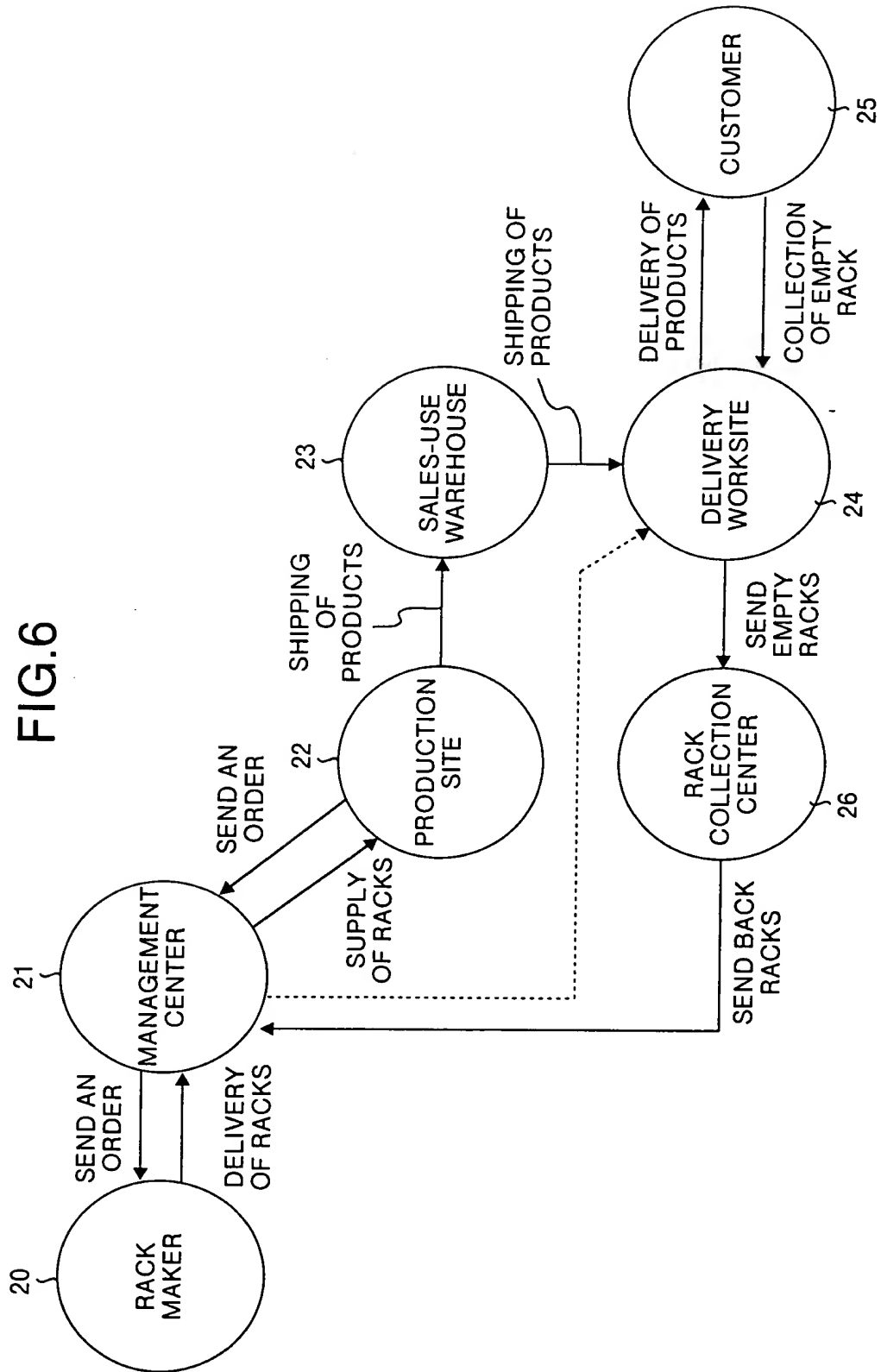
FIG.4



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FIG.5





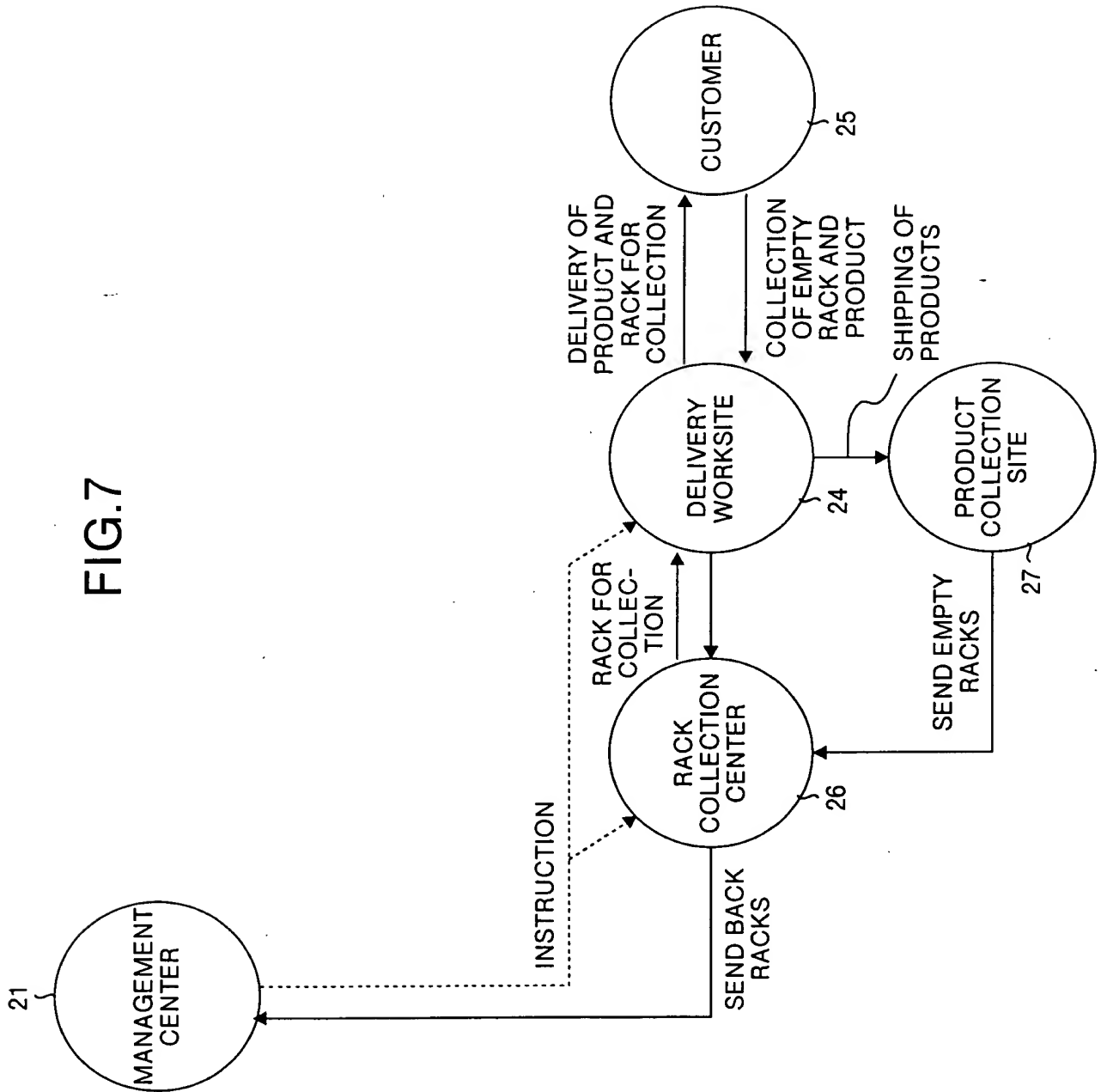


FIG.8

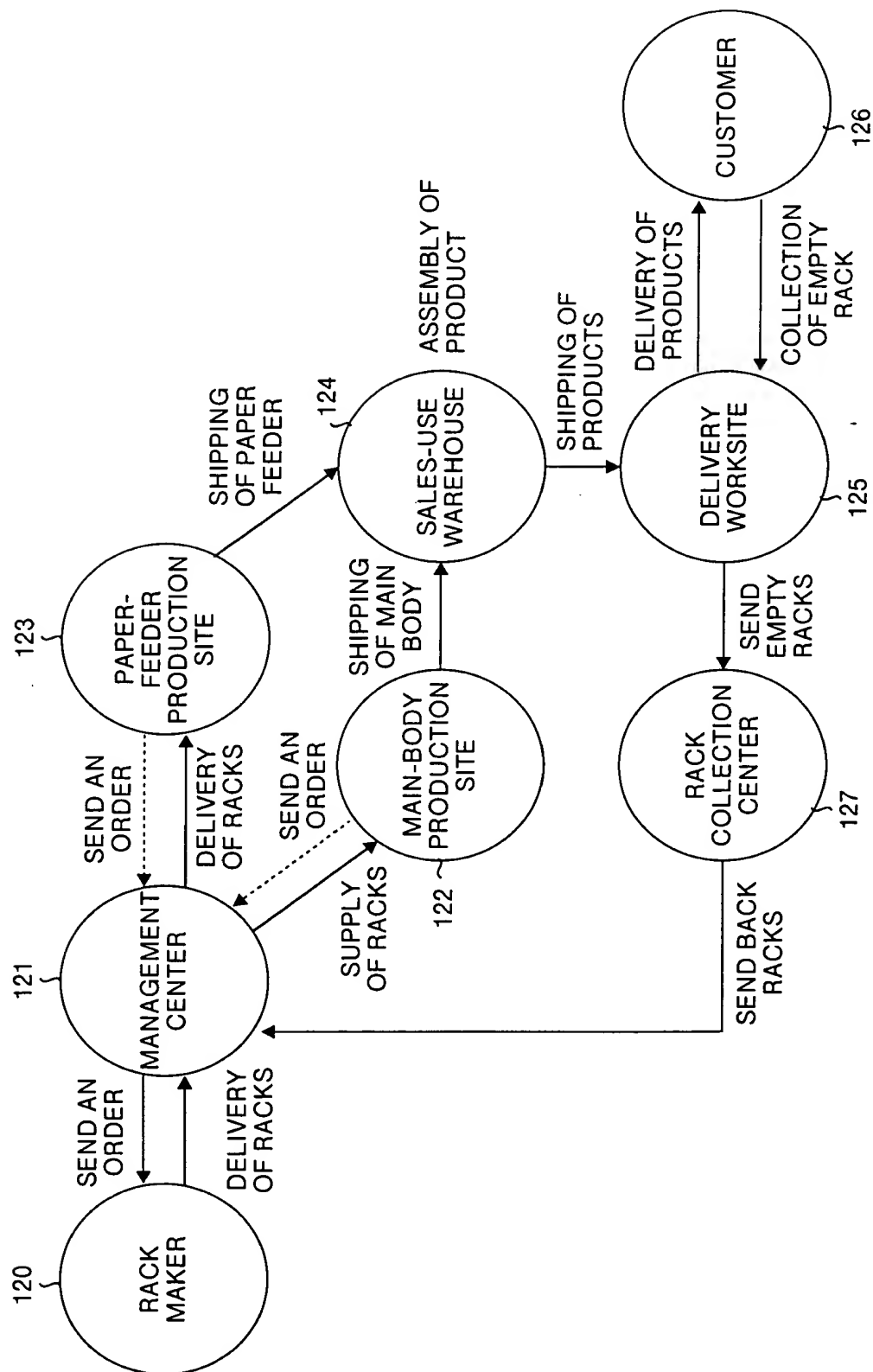
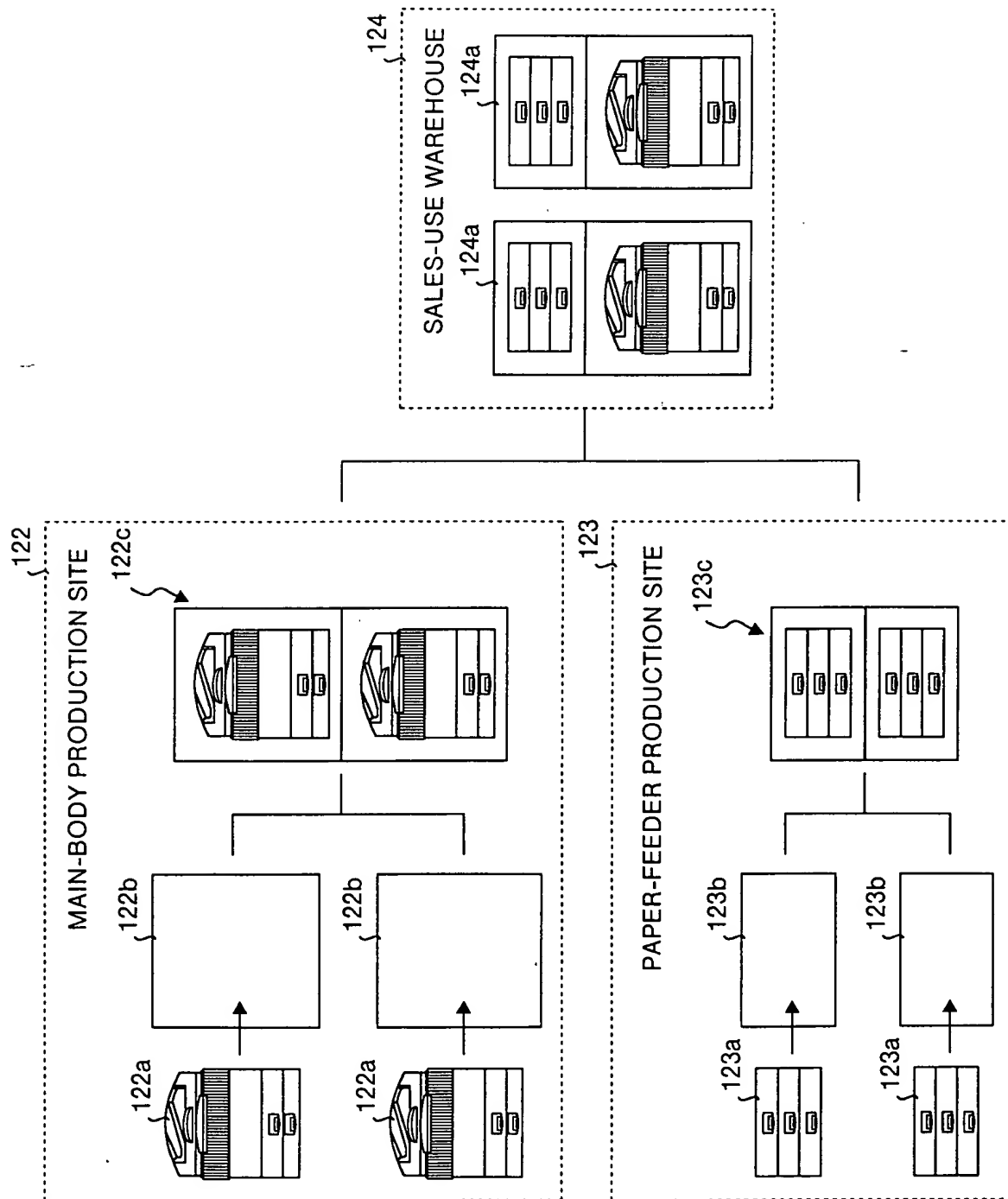
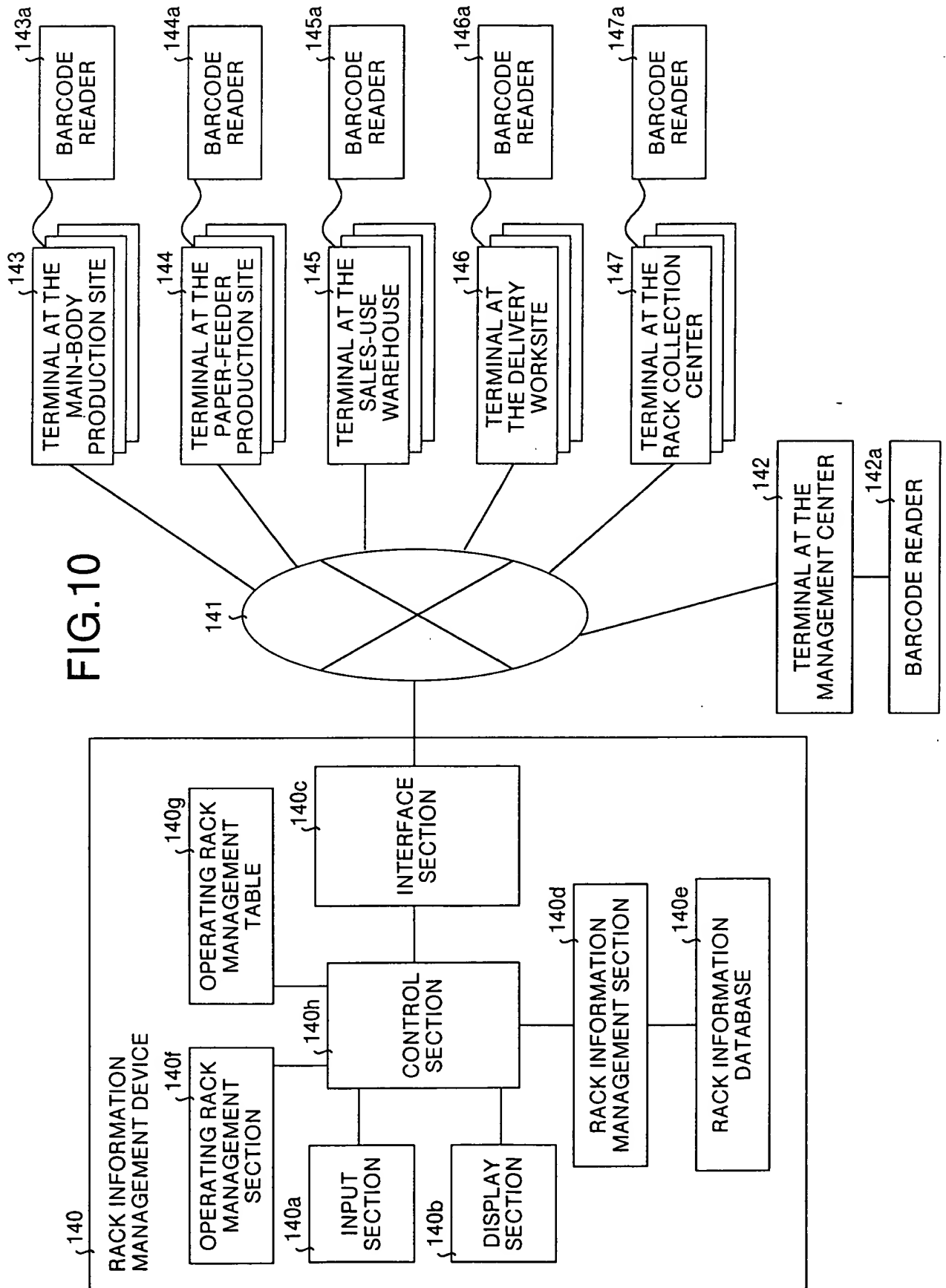


FIG. 9





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FIG.11

OPERATING RACK
MANAGEMENT TABLE
140g

DOUBLE-STACKED RACK	ASSEMBLED RACK	RACK COMPONENTS	LOCATION
W123	S11	TOP a1 SUPPORT b1 PAD c1 PALLET d1	MAIN-BODY PRODUCTION SITE 122
	S12	TOP a2 SUPPORT b2 PAD c2 PALLET d2	
W234	S21	TOP a3 SUPPORT b3 PAD c3 PALLET d3	PAPER-FEEDER PRODUCTION SITE 123
	S22	TOP a4 SUPPORT b4 PAD c4 PALLET d4	

FIG. 11

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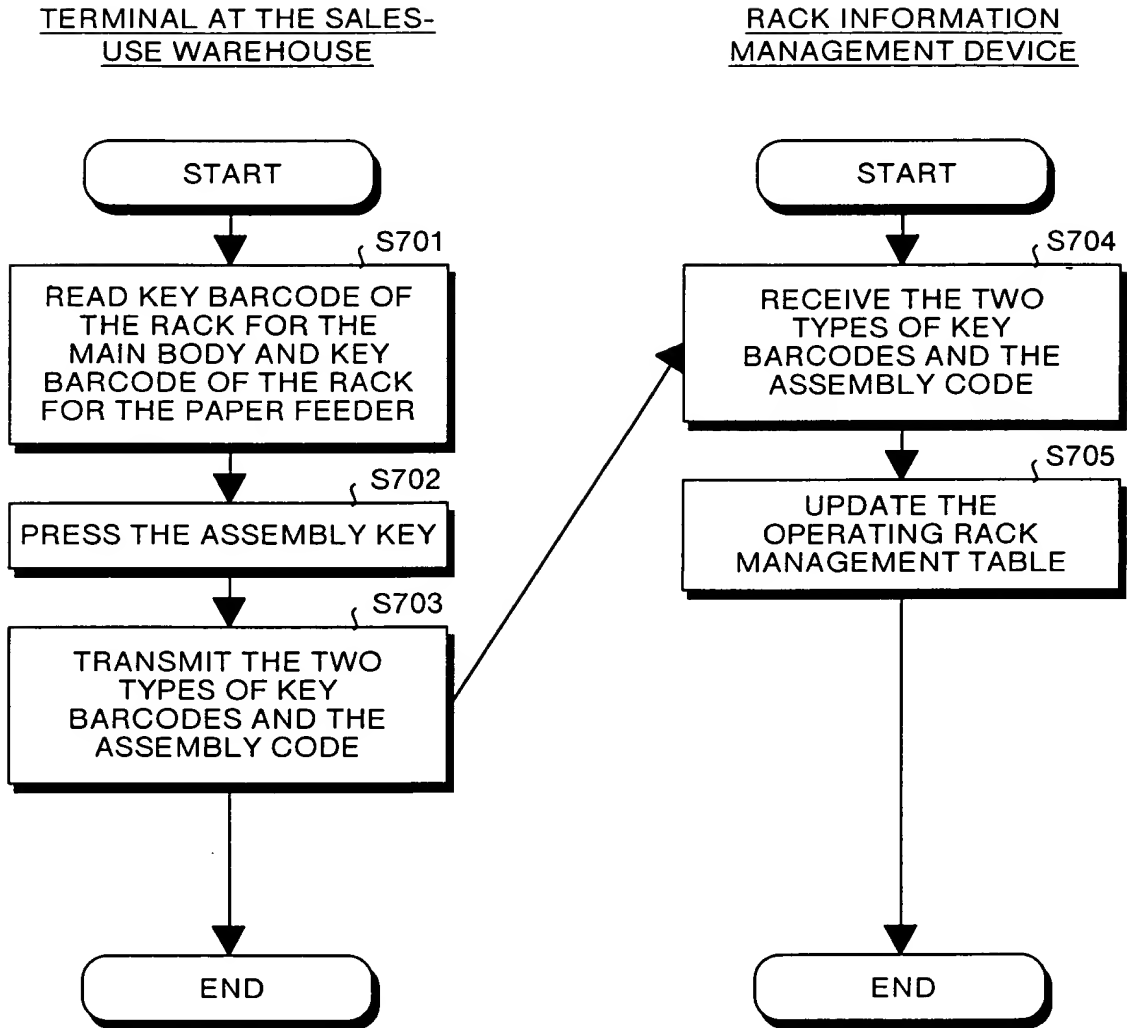
FIG.12

OPERATING RACK
MANAGEMENT TABLE
140g

DOUBLE-STACKED RACK	ASSEMBLED RACK	RACK COMPONENTS	LOCATION
W345	S11	TOP a1 SUPPORT b1 PAD c1 PALLET d1	SALES-USE WAREHOUSE 124
	S21	TOP a3 SUPPORT b3 PAD c3 PALLET d3	
W456	S12	TOP a2 SUPPORT b2 PAD c2 PALLET d2	SALES-USE WAREHOUSE 124
	S22	TOP a4 SUPPORT b4 PAD c4 PALLET d4	

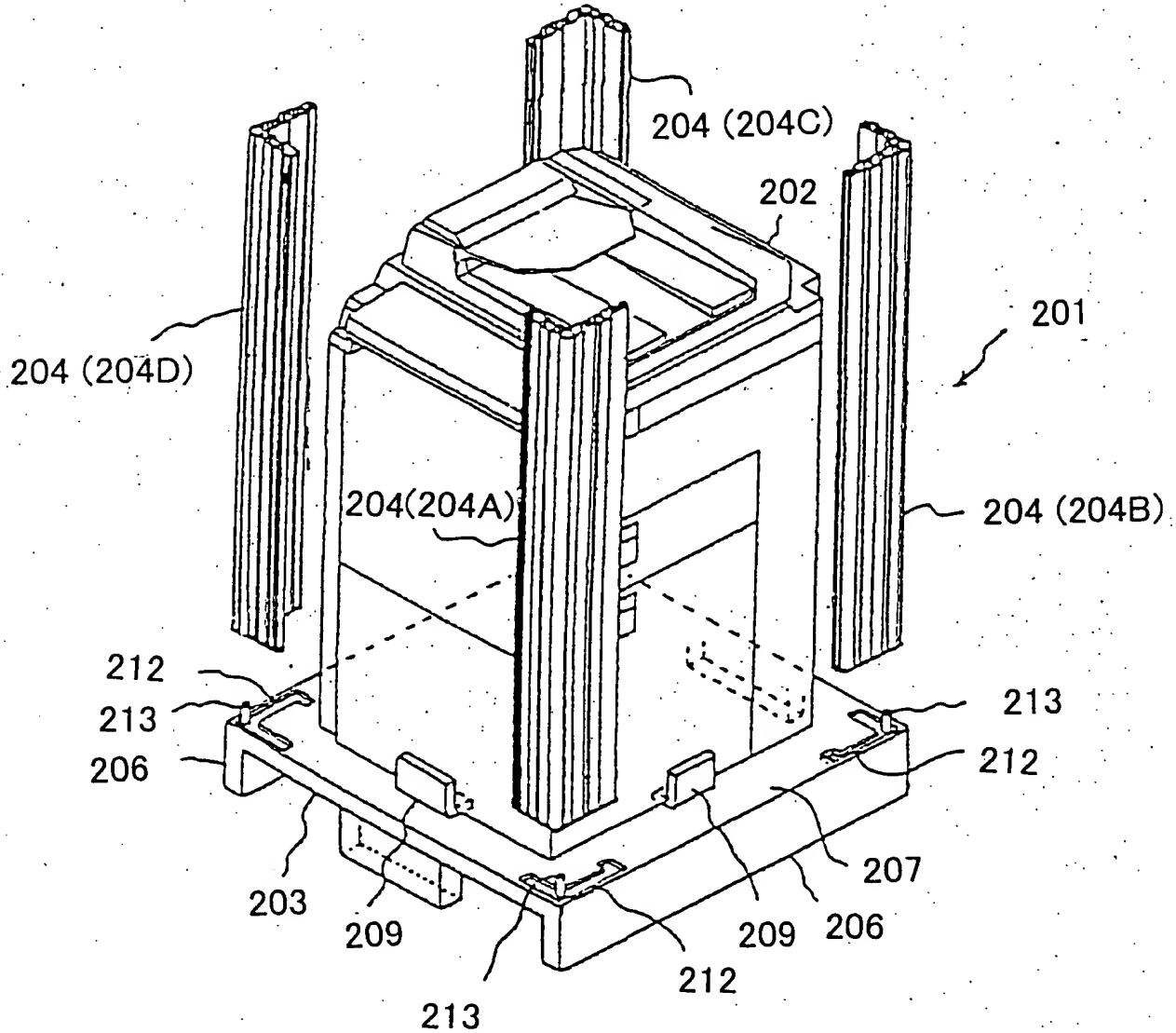
FIG. 12

FIG.13



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FIG.14



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FIG.15

FIG. 15

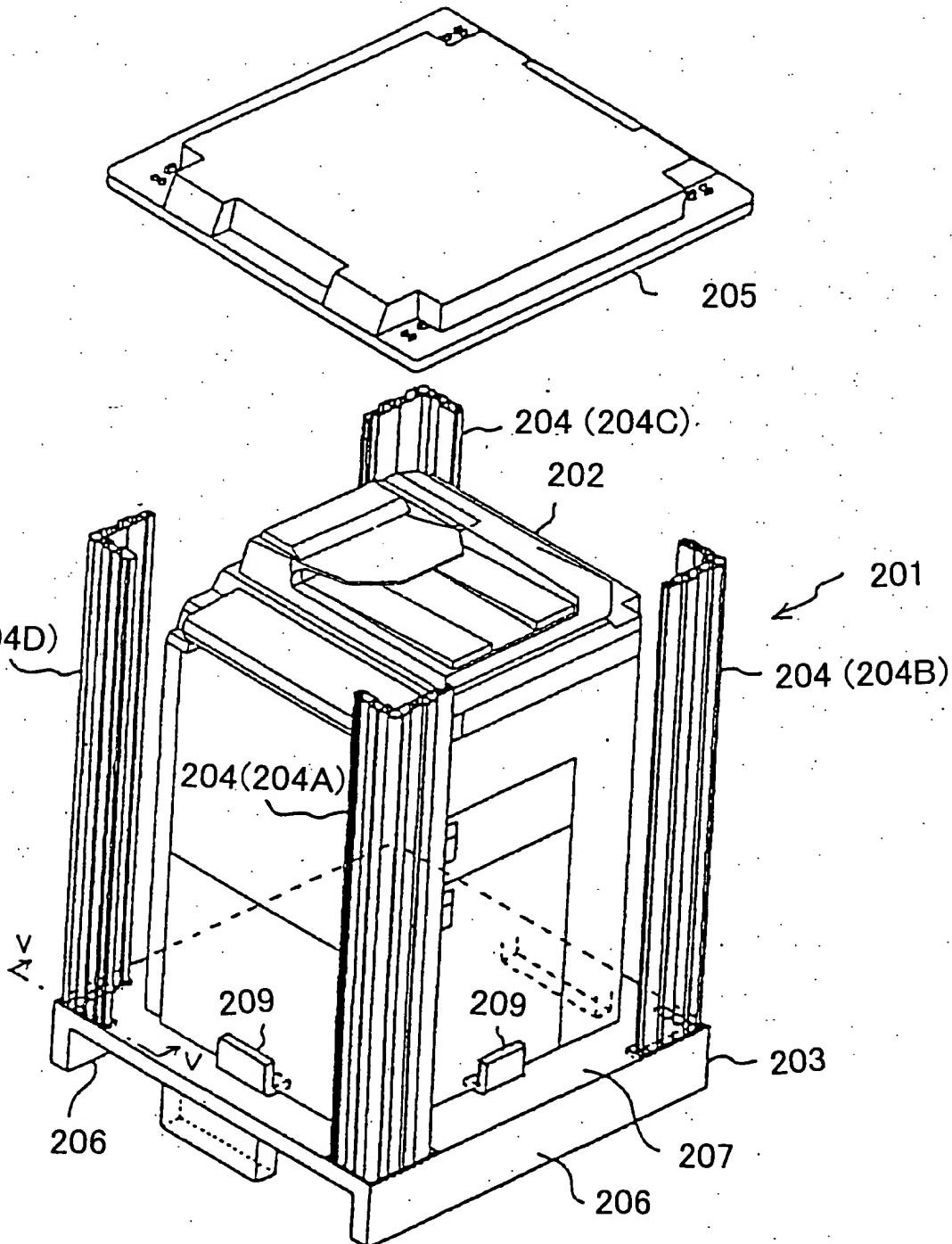
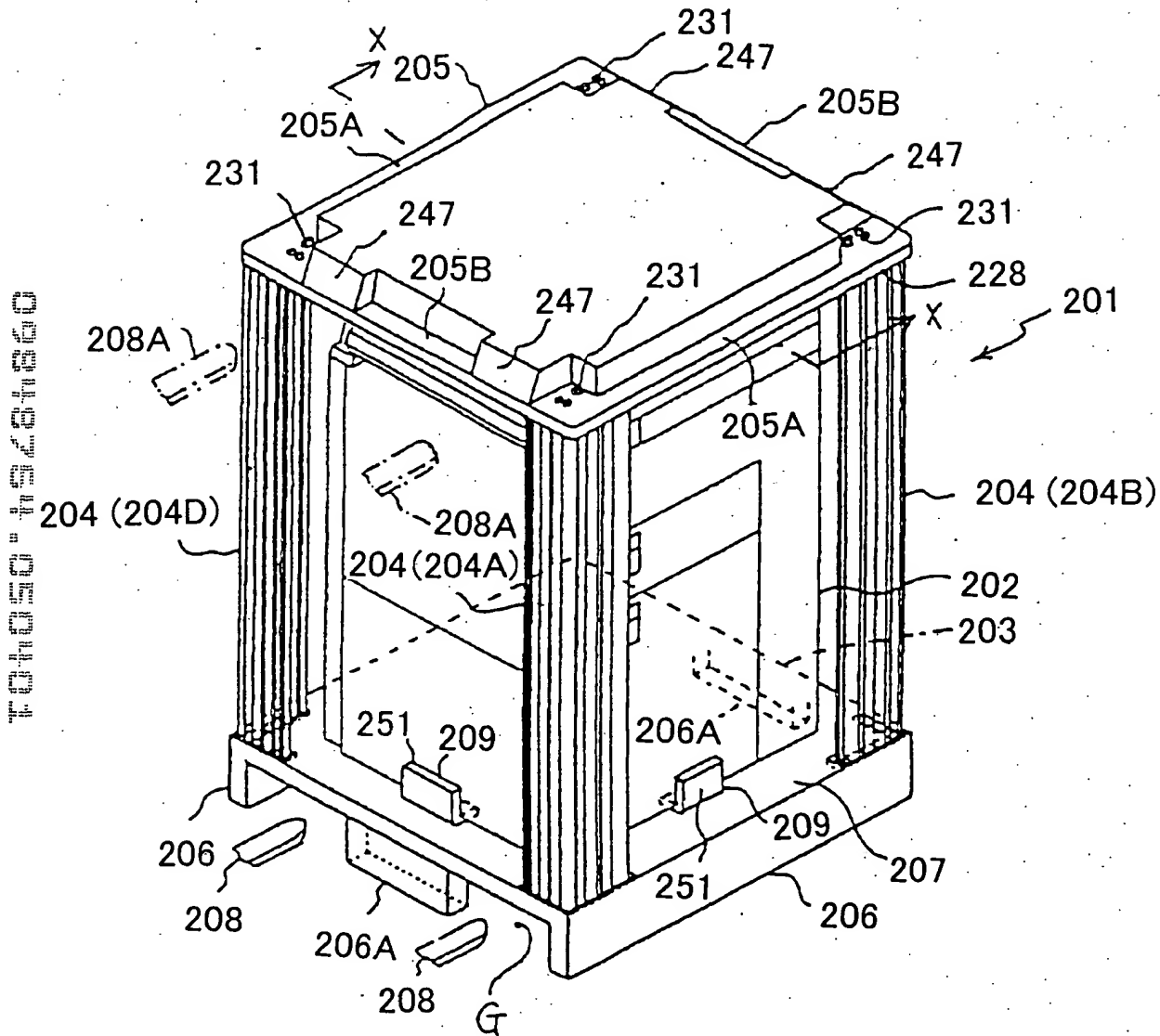


FIG.16



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FIG. 17

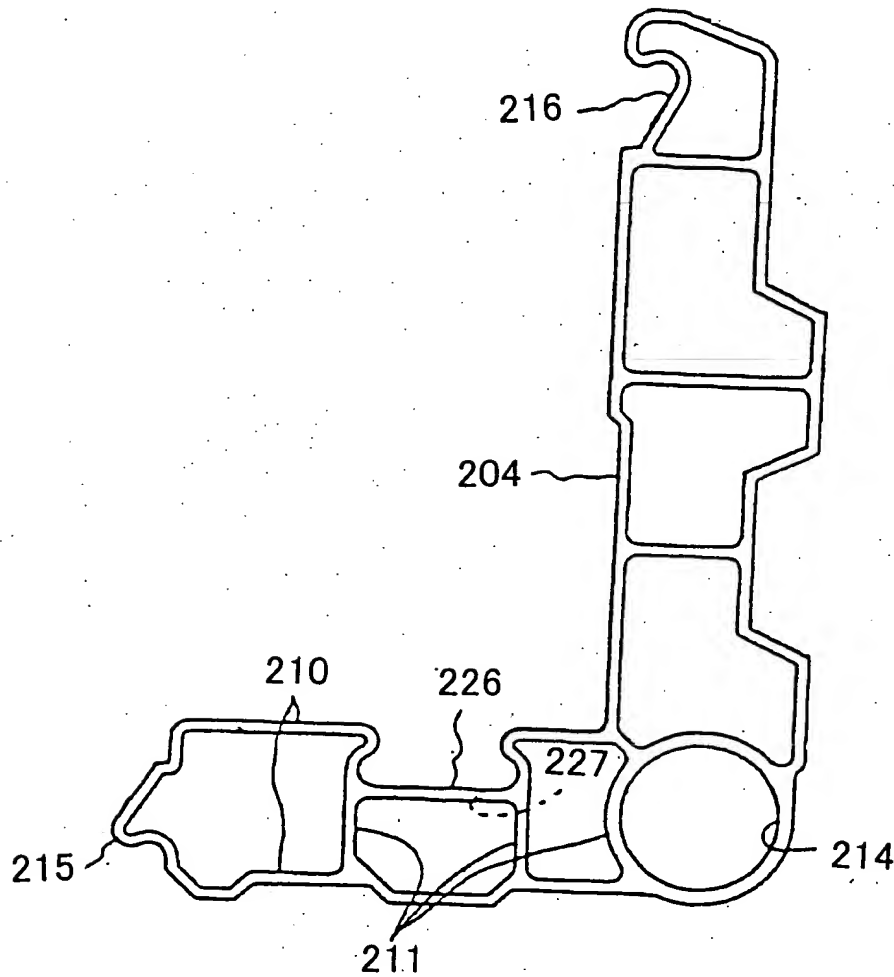
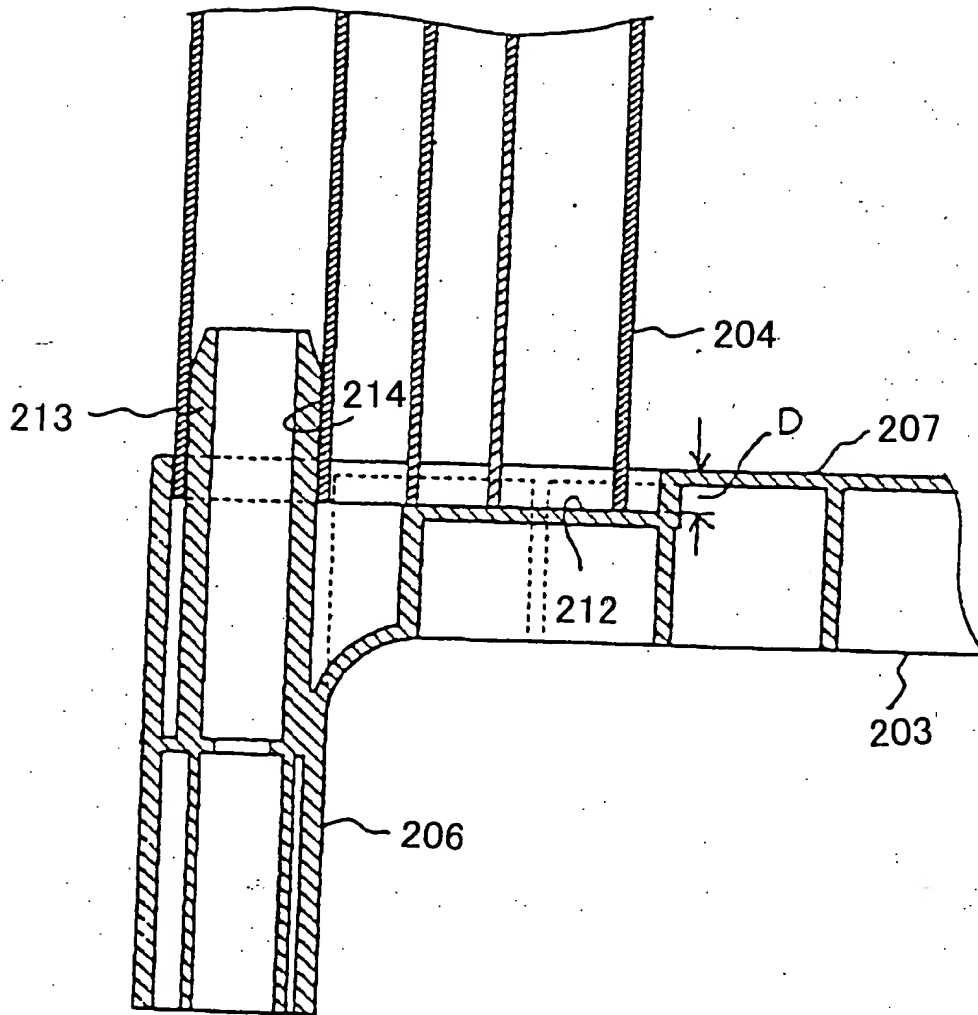


FIG.18



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FIG.19

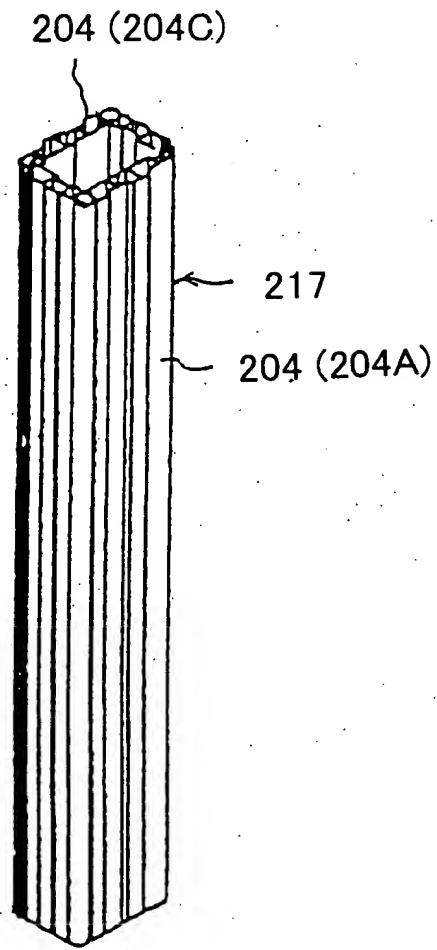


FIG. 19

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FIG.20

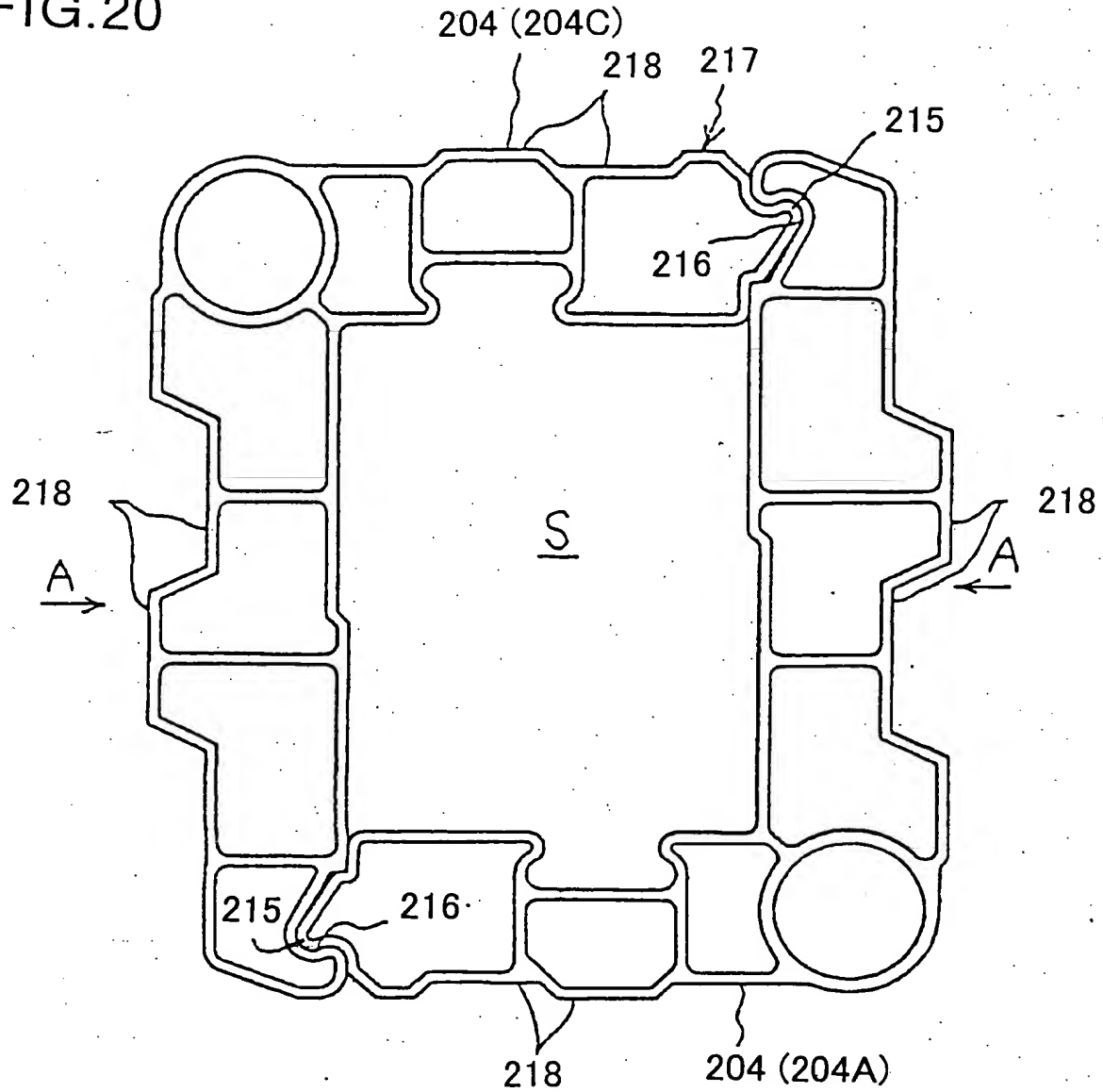
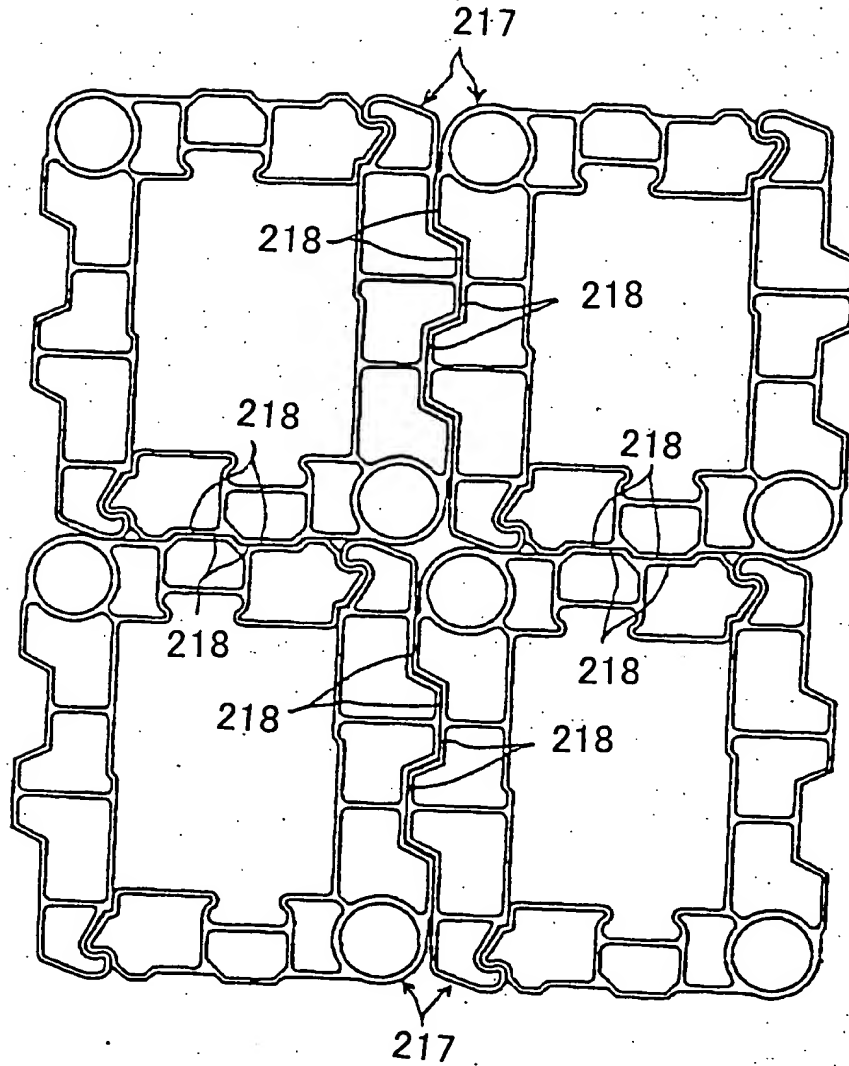


FIG. 20

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FIG.21



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FIG. 22

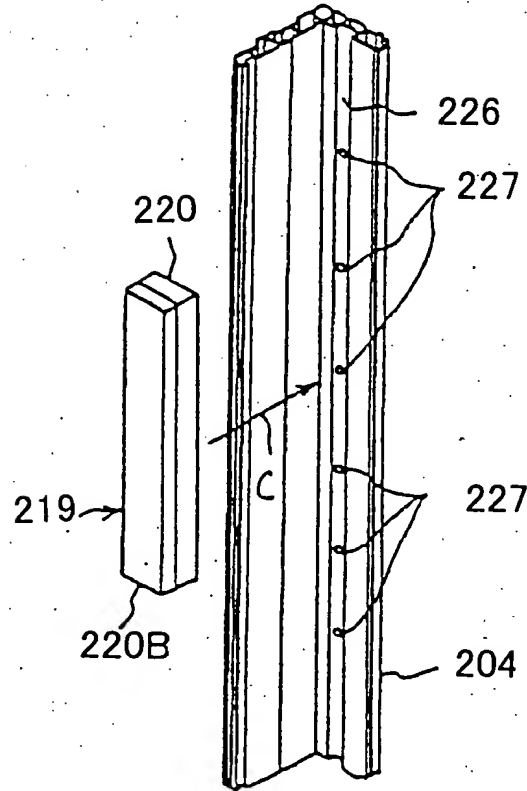


FIG. 22

FIG.23

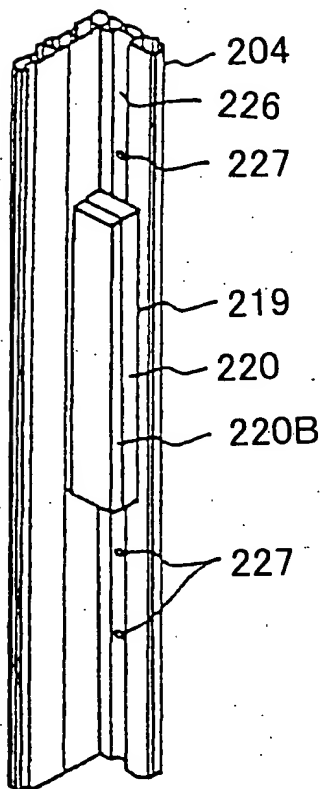


FIG.24

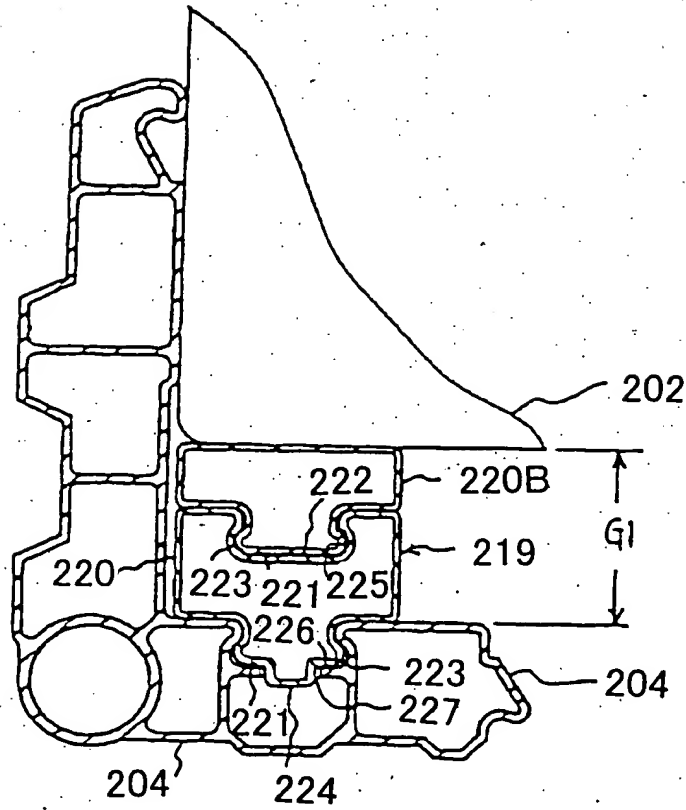


FIG.25

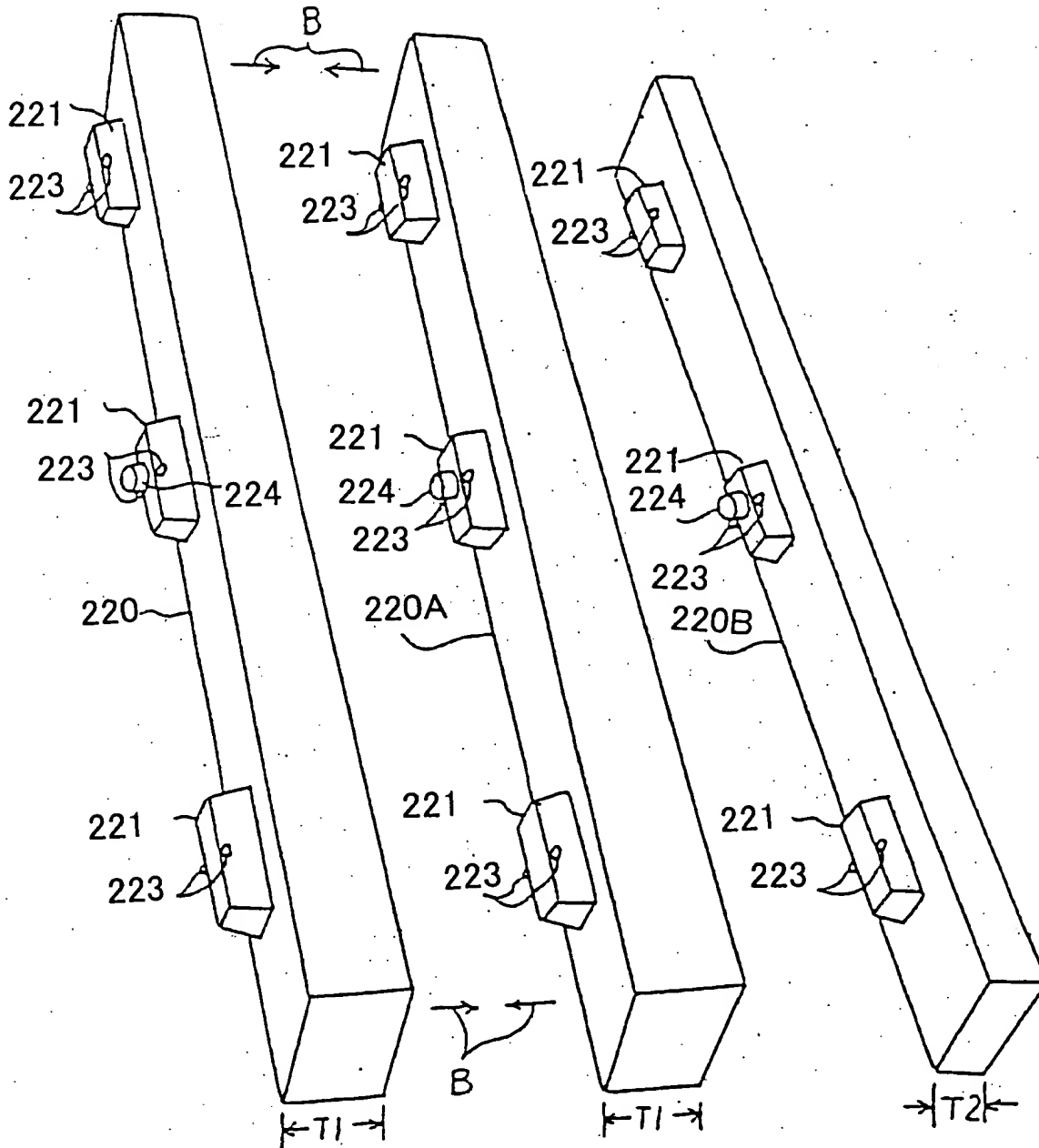


FIG.26

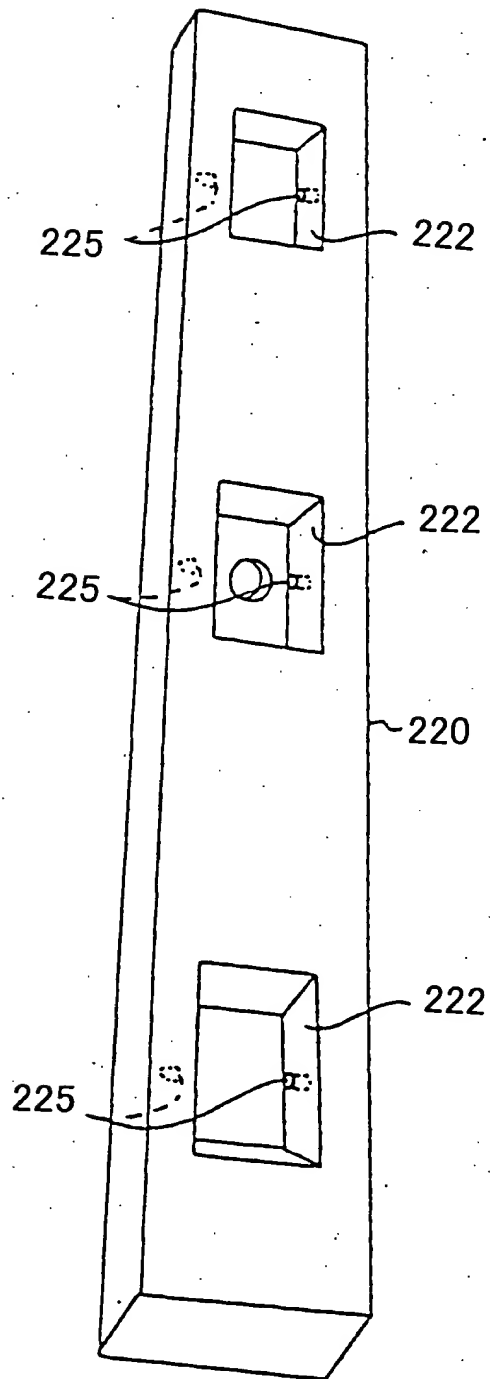


FIG. 26

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FIG.27

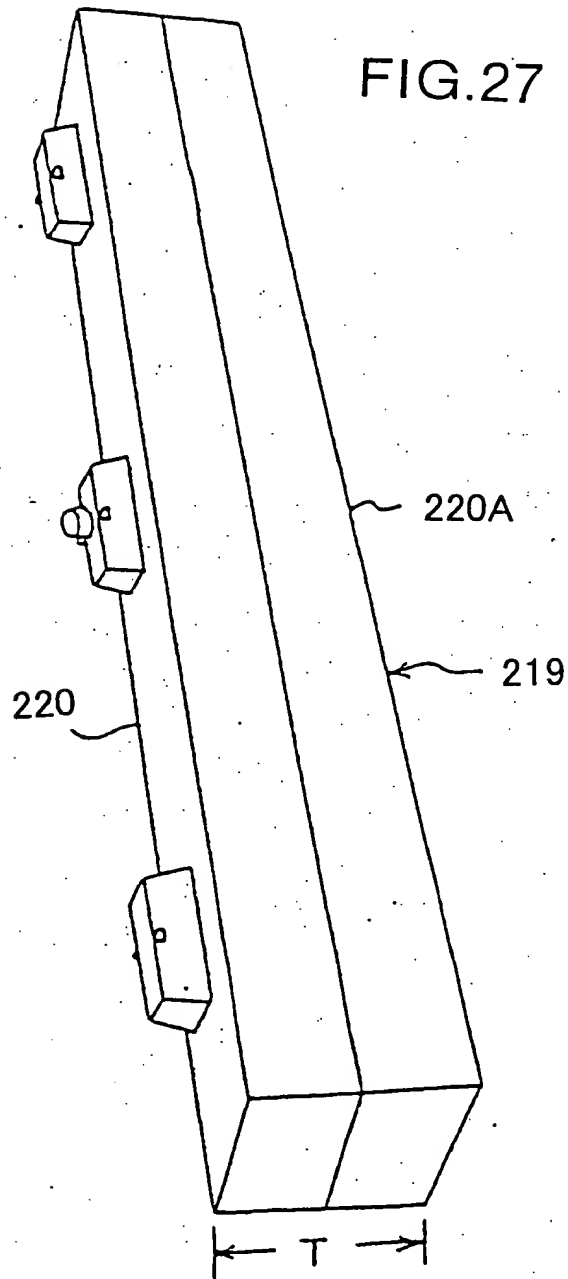


FIG. 27

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FIG.28

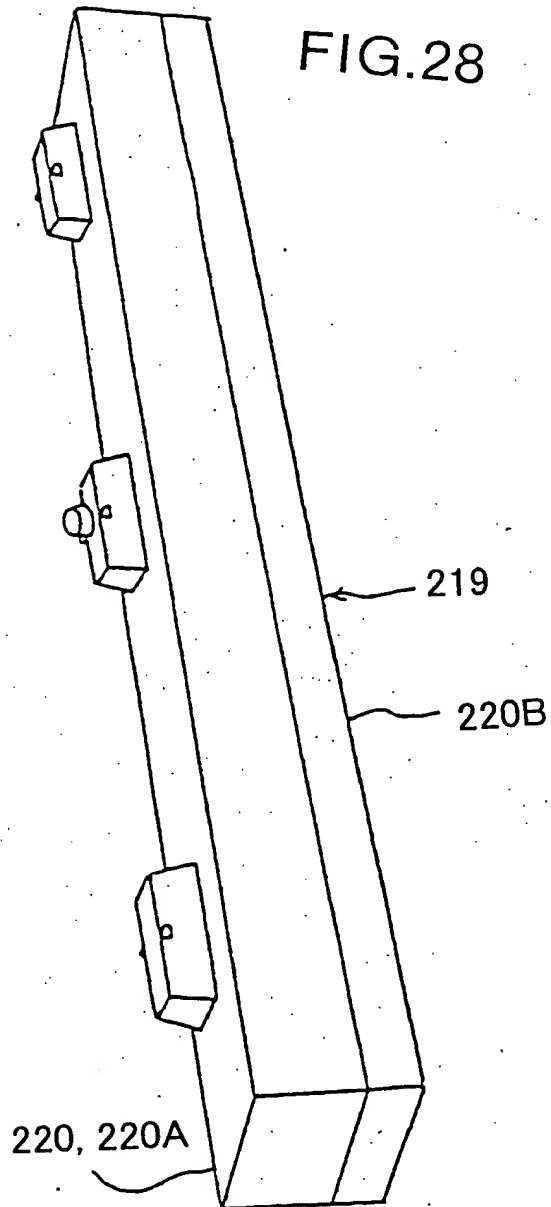


FIG. 28

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FIG.29

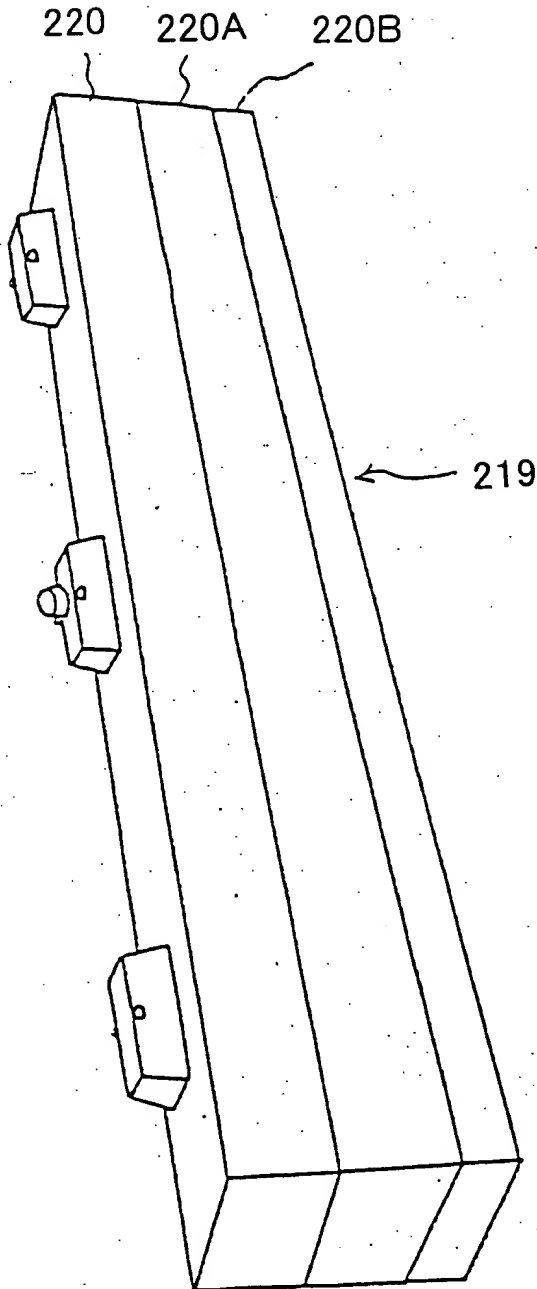


FIG. 29

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FIG.30

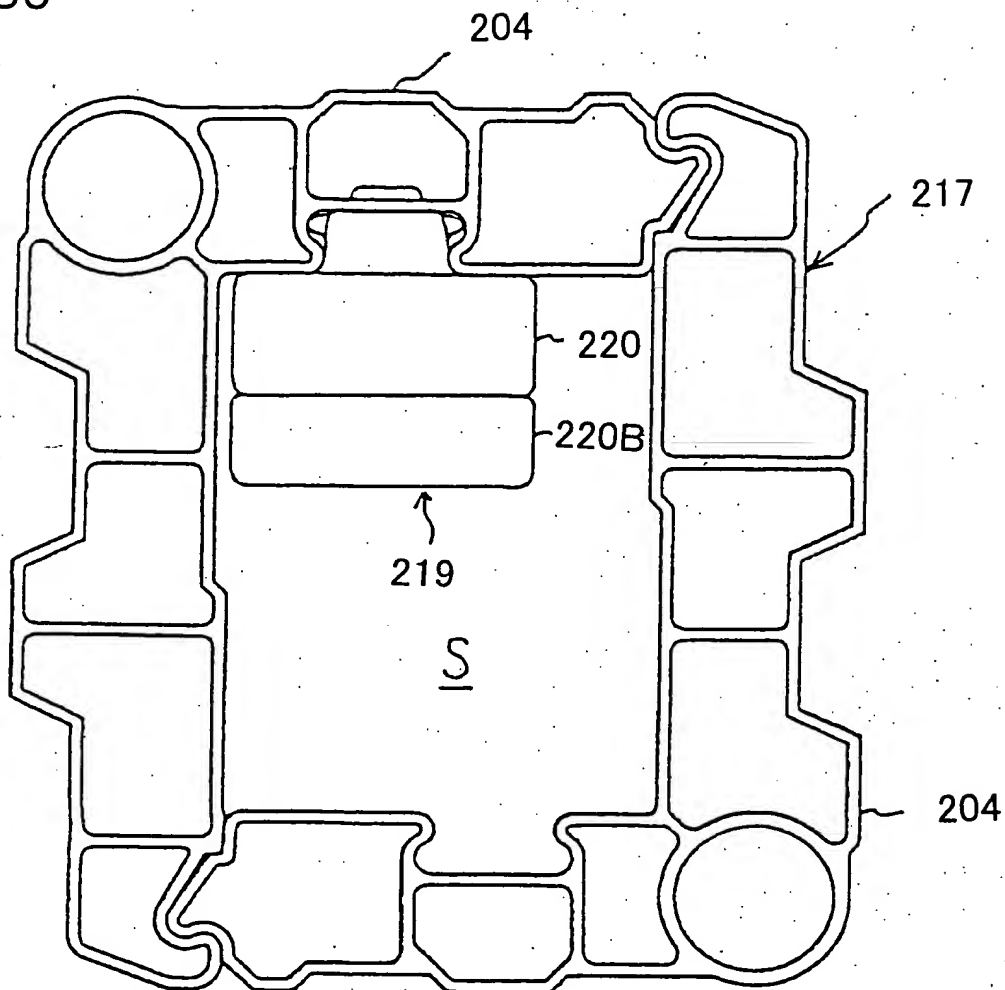


FIG.31

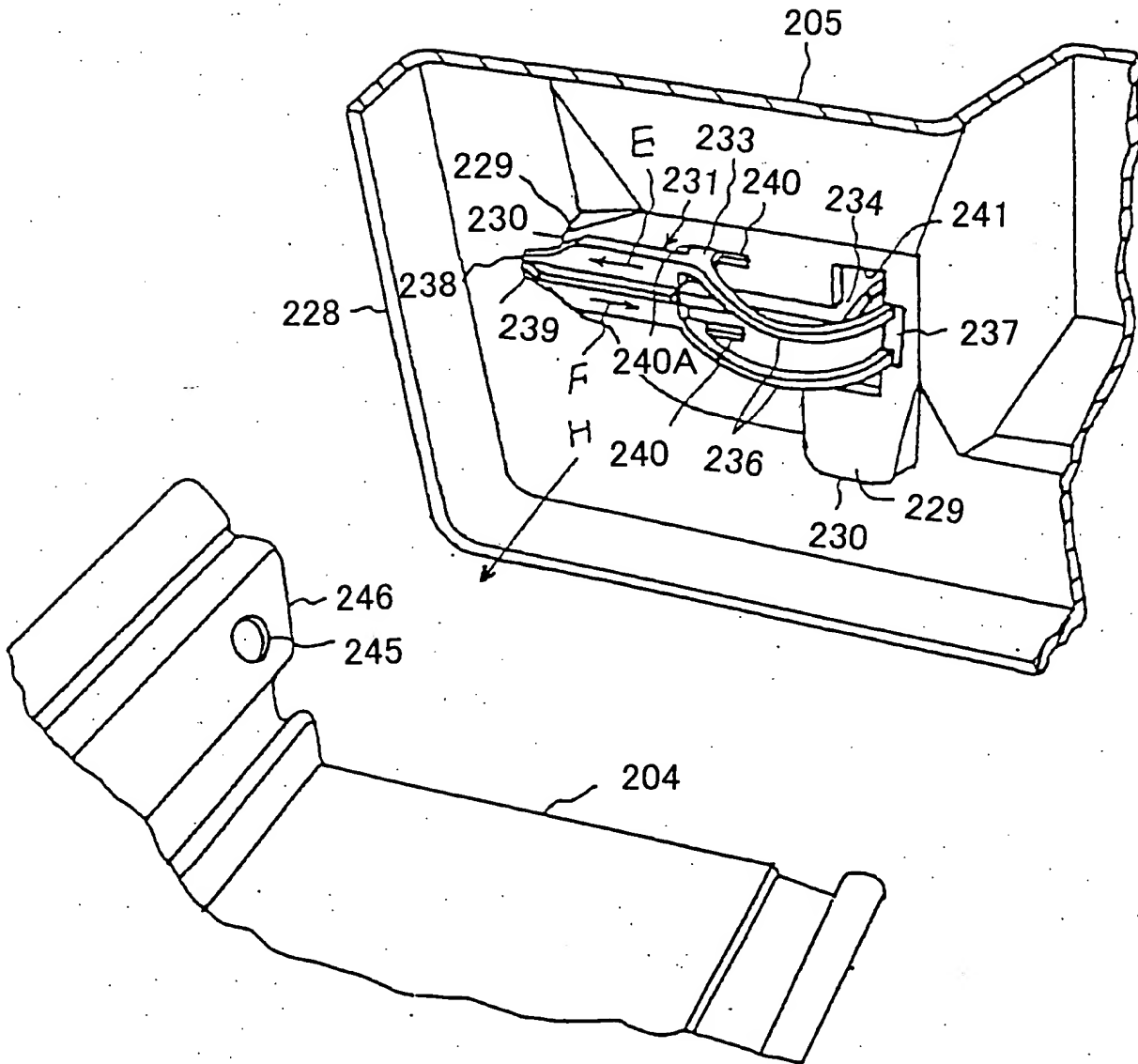
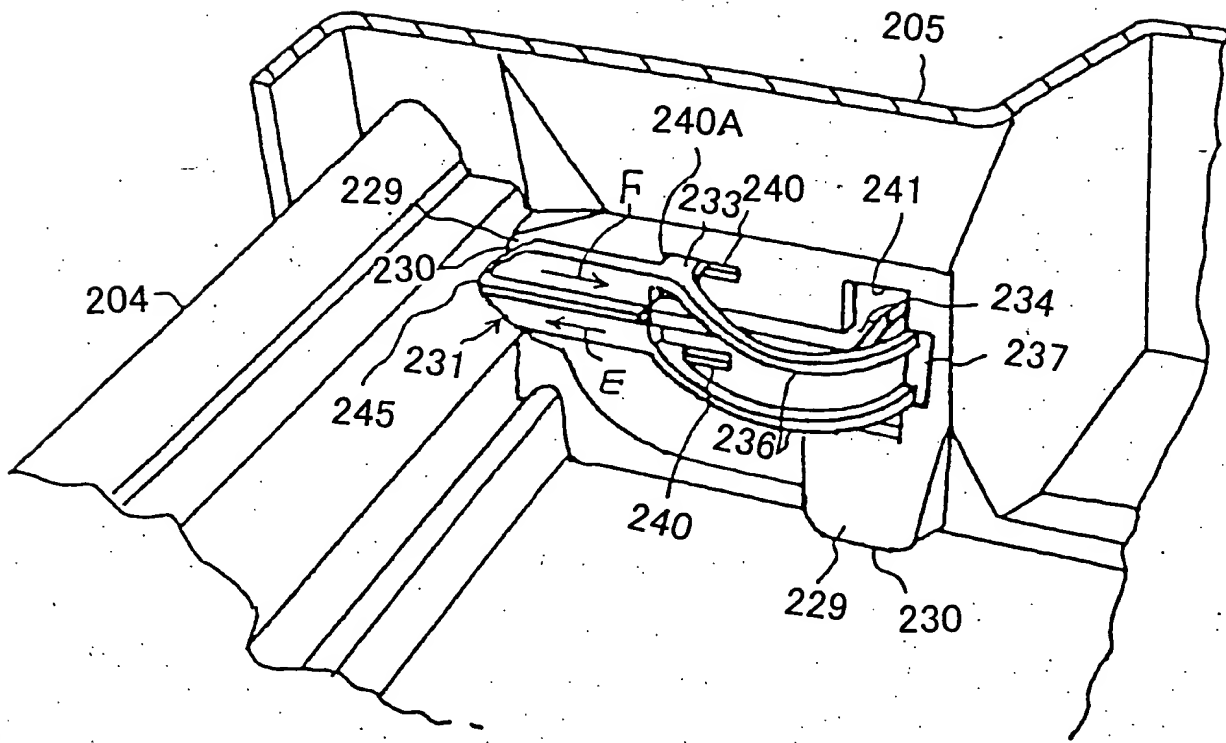
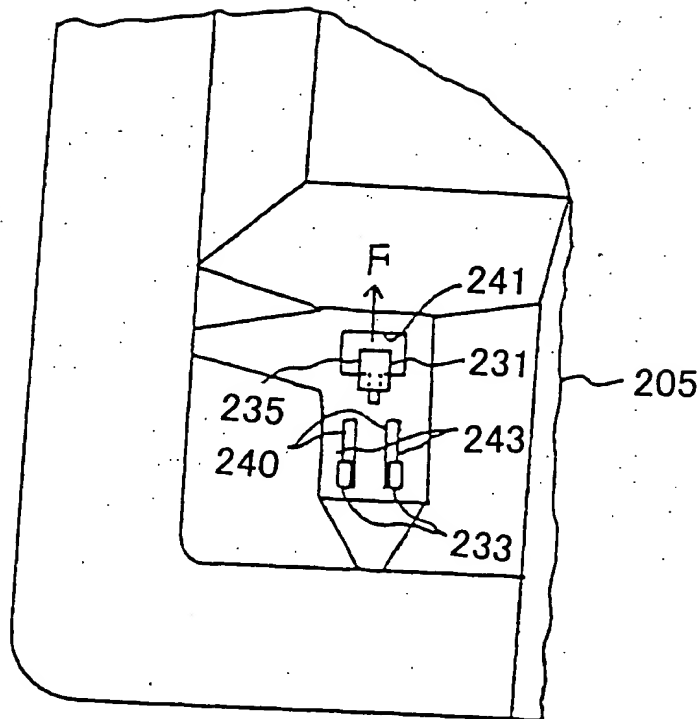


FIG.32



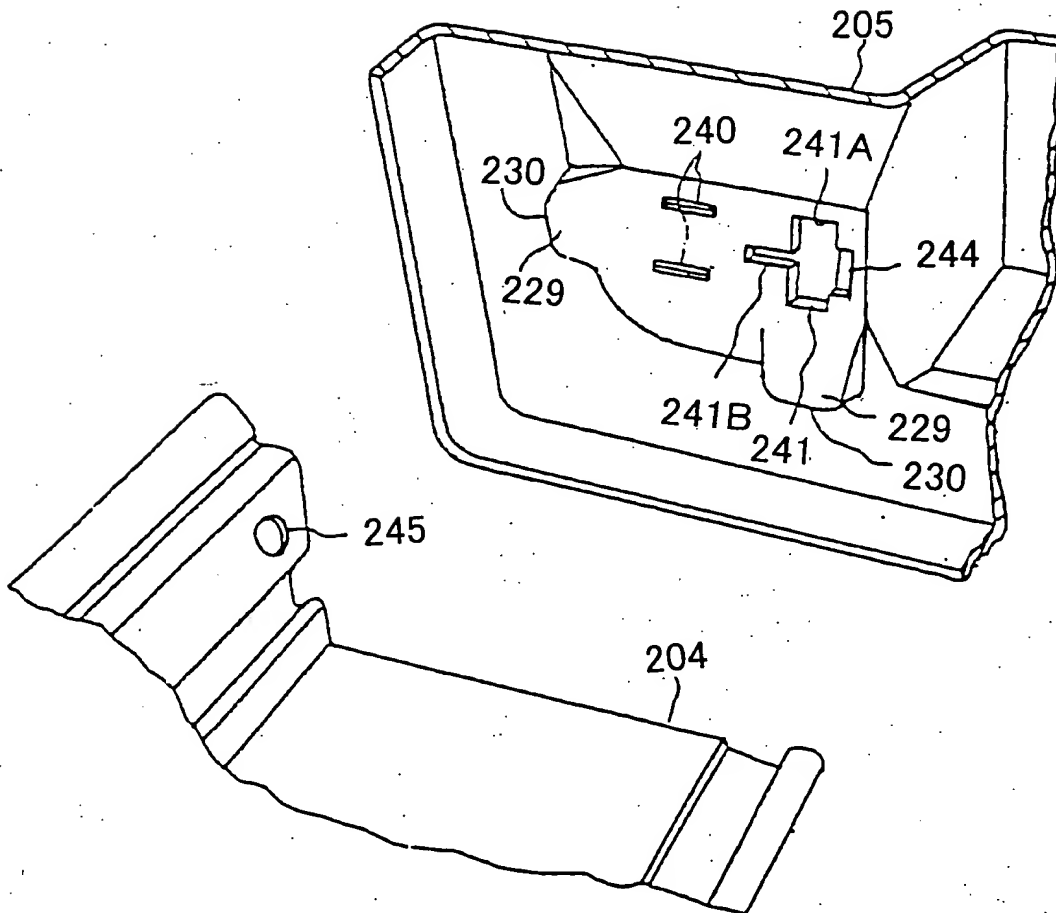
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FIG.33



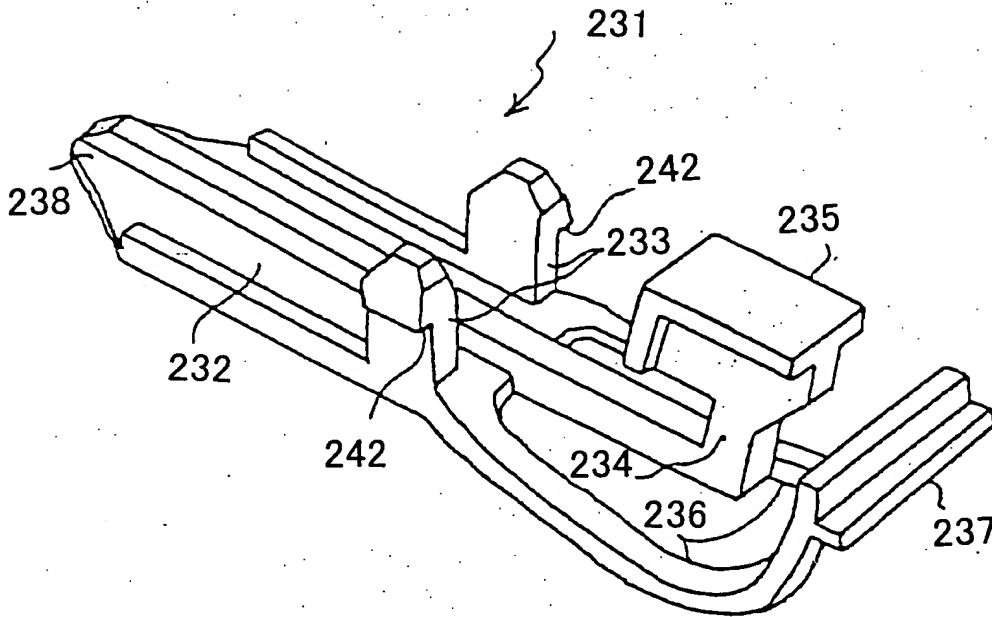
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FIG.34



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FIG.35



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FIG.36

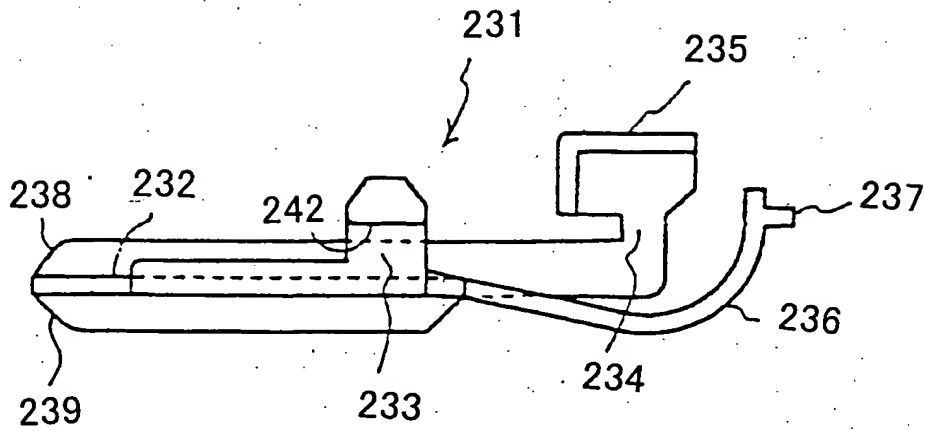
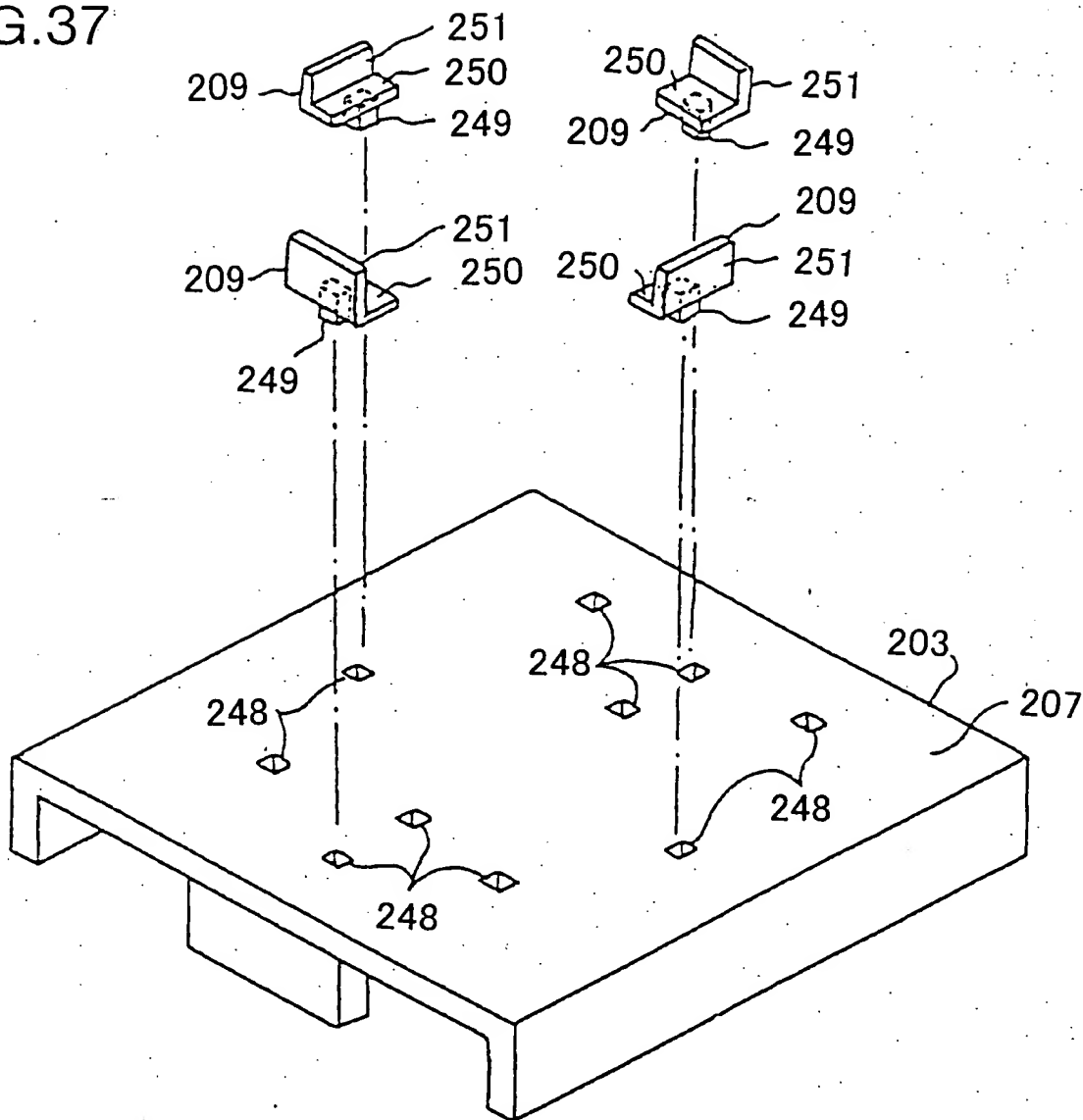


FIG. 36

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FIG.37



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FIG. 38

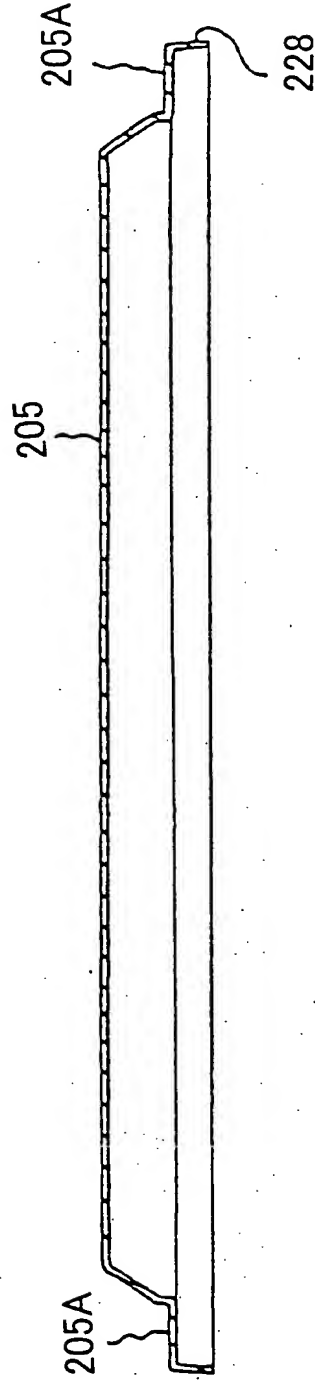


FIG. 38